

Parts used for service

BM 350 (With Iveco turbo engine)

To ensure the reliability, service and maintenance is very important.

In the manuals you can find the service scheme for your machine,

Please remember to read the manual before using the machine.

In the service scheme you will also find the daily checks you must remember.

Parts for first 500 hours / 3 months service

- Oil 7,5 litres on engine (504920) Q8 FS 10W-40 or similar
- Oil filter 1 pc. on engine (500974)
- Fuel filter 1 pc. on engine (503080)
- Air filter cartridge 1 pc. per compressor (screw type) (510577) (screw type compressor)
- Air filter cartridge 1 pc. per compressor (piston type) (504000) (piston type compressor)
- High pressure filter 1 pc. **(Only for machines with material pump drive)** (500523)
- Grease Front-wheel hub and spindle/nipple on poly-V-pulley (504768) Q8 Rubens RW or similar
- Fuel filter 1 pc. **(Only for machines with oil burner)** (500413)

Remember to check all air filters regularly (replacement schedule can vary from different work conditions)

The next service must be done by 1000 hours.

Parts for first 1000 hours / 6 months service

- Oil 7.5 litres on engine (504920) Q8 FS 10W-40 or similar
- Oil filter 1 pc. on engine (500974)
- Fuel filter 1 pc. on engine (503080)
- Oil 4 litres per compressor (screw type) (510815) Q8 Schumann 68 or similar
- Oil 0,5-0,7 litres per compressor (piston type) (500711) Q8 Schubert 100 or similar
- Oil filter cartridge 1 pc. per compressor (510774) *(1 (screw type compressor)
- Oil separator 1 pc. per compressor (510775) (screw type compressor)
- Air filter cartridge 1 pc. per compressor (510577) (screw type compressor)
- Air filter cartridges 1pc. per compressor (piston type) (504000) (piston type compressor)
- Nipple 1 pc. **(only if you have a short 17 cm filter)** (510573) (screw type compressor)
- Return filter 1 pc. on hydraulic system (500522)
- High pressure filter **Only for machines with material drive** (500523)
- Oil 95 litres for hydraulic system (503626) Q8 HANDEL 46 or similar
- Grease Front-wheel hub and spindle/nipple on poly-V-pulley (504768) Q8 Rubens RW or similar
- Fuel filter 1 pc. **(Only for machines with oil burner)** (500413)

Remember to check all air filters regularly (replacement schedule can vary from different work conditions)

The next service must be done by 1500 hours / 9 months hour.

Use same parts as for the first 500 hours service.

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– it's straightforward

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The next service must be done by 2000 hours / 1 year.

Use same parts as for the first 1000 hours service.

We recommend doing the following minimum each year:

To change the Air filter for the motor

- Air filter farthest in 1 pc. for engine (503930)
- Air filter farthest out 1 pc. for engine (503849)

Remember to check all air filters regularly (replacement schedule can vary from different work conditions)

To change oil on the ID boiler

- Heat oil (Only for machines with ID boiler) (500383) Q8 GLUCK H or similar
- Nozzle 1 pc. for oil burner (only if mounted)

Size of nozzle is depending of boiler type see manual for burner

We recommend doing the following minimum every two years:

To change all belts (check length before ordering)

- Poly-V belt 1 pc. for engine
- V-belt 2 pc. for compressor 1
- V-belt 2 pc. for compressor 2 (only if mounted)
- V-belt 1 pc. for generator on engine (504523)

To change the valves on the compressors (screw type compressor)

- Min. pressure valve 1 pc. per compressor (504221)
- Thermostatic valve 1 pc. per compressor (504222)

* (1 check compressor before ordering (three different types) (500519) (504570) (510774)

