

BM 250-2 (From serial number 110024 and before)

Please remember to read the manual before using the machine.

In the service scheme you will also find the daily checks you must remember.

Parts for first 500 hours

- Oil 9.5 litres on engine (504920) Q8 FS 10W-40 or similar
- Oil filter 1 pc. on engine (503829)
- Fuel filter 1 pc. on engine (503830)
- Air filter cartridge 1 pc. on compressor (510577)
- High pressure filter 1 pc. **(Only for machines with material pump drive)** (500523)
- Grease Front-wheel hub and spindle/nipple on poly-V-pulley (504768) Q8 Rubens RW or similar
- Fuel filter 1 pc. **(Only for machines with oil burner)** (500413)

Remember to check all air filters regularly (replacement schedule can vary from different work conditions)

The next service must be done by 1000 hours.

Parts for first 1000 hours

- Oil 9.5 litres on engine (504920) Q8 FS 10W-40 or similar
- Oil filter 1 pc. on engine (503829)
- Fuel filter 1 pc. on engine (503830)
- Oil 4 litres on compressor (510815) Q8 Schumann 68 or similar
- Oil filter cartridge 1 pc. on compressor (510774) *(1)
- Oil separator 1 pc. on compressor (510775)
- Nipple 1 pc. **(only if you have a short 17 cm filter)** (510573) (compressor)
- Air filter cartridge 1 pc. on compressor (510577)
- Return filter 1 pc. on hydraulic system (500490)
- Booster filter 1 pc. on hydraulic system (504065)
- High pressure filter **(Only for machines with material pump drive)** (500523)
- Oil 35 litres for hydraulic system (503626) Q8 HANDEL 46 or similar
- Grease Front-wheel hub and spindle/nipple on poly-V-pulley (504768) Q8 Rubens RW or similar
- Fuel filter 1 pc. **(Only for machines with oil burner)** (500413)

Remember to check all air filters regularly (replacement schedule can vary from different work conditions)

The next service must be done by 1500 hours.

Use same parts as for the first 500 hours.



The next service must be done by 2000 hours / 1 year.

Use same parts as for the first 1000 hours service.

We recommend doing the following minimum each year:

To change the Air filter for the motor

- Air filter 1 pc. for engine (503828)

To change oil on the ID boiler

- Heat oil (Only for machines with ID boiler) (500383) Q8 GLUCK H or similar
- Nozzle 1 pc. for oil burner (only if mounted)

Size of nozzle is depending of boiler type see manual for burner

We recommend doing the following minimum every two years:

To change all belts

- Poly-V belt 1 pc. for hydrostat on engine (510780) PL 10 1765
- V-belt 2 pc. for compressor (503610) SPA1207
- V-belt 1 pc. for generator on engine (504534)
- V-belt 1 pc. for water pump on engine (504535)

To change the valves on the compressors

- Min. pressure valve 1 pc. on compressor (504221)
- Thermostatic valve 1 pc. on compressor (504222)

* (1 check compressor before ordering (three different types) (500519) (504570) (510774)

